TABLE 20-II

Standard Component Values

20% Tolerance	*10% Tolerance*	*5% Tolerance*
10	10	10
		11
	12	12
		13
15	15	15
		16
	18	18
		20
22	22	22
		24
	27	27
		30
33	33	33
		36
	39	39
		43
47	47	47
		51
	56	56
		62
68	68	68
		75
	82	82
		91
100	100	100

pearance of the finished unit. In a similar manner, "dress" the small components so that they are parallel to the panel or sides of the chassis.

Winding Coils

Close-wound coils are readily wound on the specified form by anchoring one end of a length of wire (in a vise or to a doorknob) and the other end to the coil form. Straighten any kinks in the wire and then pull to keep the wire under slight tension. Wind the coil to the required number of turns while walking toward the anchor, always maintaining a slight tension on the wire.

To space-wind the coil, wind the coil simultaneously with a suitable spacing medium (heavy thread, string or wire) in the manner described above. When the winding is complete, secure the end of the coil to the coil-form terminal and then carefully unwind the spacing material. If the coil is wound under suitable tension, the spacing material can be easily removed without disturbing the winding. Finish the space-wound coil by judicious applications of Duco cement, to hold the turns in place.

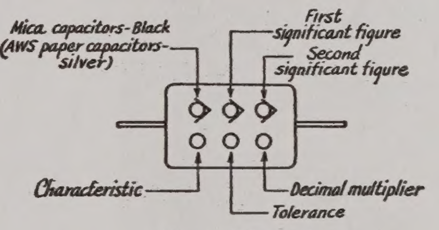
The "cold" end of a coil is the end at or close to chassis or ground potential. Coupling links should be wound on the cold end of a coil, to minimize capacitive coupling.

COMPONENT VALUES

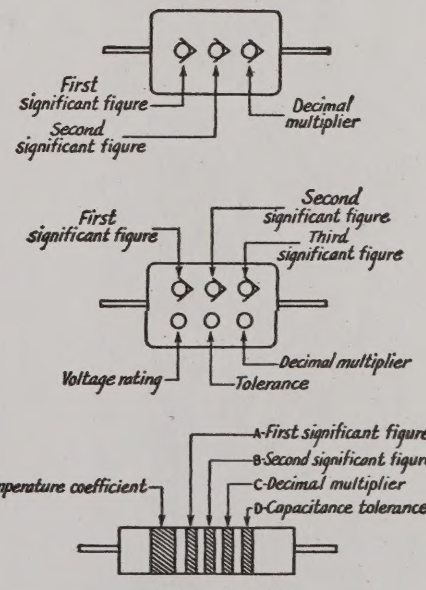
Values of composition resistors and small capacitors (mica and ceramic) are specified throughout this *Handbook* in terms of "preferred values." In the preferred-number system, all values represent (approximately) a constant-percentage increase over the next lower value. The base of the system is the number 10. Only two significant figures are used. Table 20-II shows the preferred values based on tolerance steps 20, 10 and 5 per cent. All other values are expressed by multiplying or dividing the base figures given in the table by the appropriate power of 10. (For example, resistor values of 33,000 ohms, 6800 ohms, and 150 ohms are obtained by multiplying the base figures by 1000, 100, and 10, respectively.)

"Tolerance" means that a variation of plus or minus the percentage given is considered satisfactory. For example, the actual resistance of a "4700-ohm" 20-per-cent resistor can lie anywhere between 3700 and 5600 ohms, approximately. The permissible variation in the same resistance value with 5-per-cent tolerance would be in the range from 4500 to 4900 ohms, approximately.

Only those values shown in the first column of Table 20-II are available in 20-per-cent tolerance. Additional values, as shown in the second column, are available in 10-per-cent tolerance; still more values can be obtained in 5-per-cent tolerance.

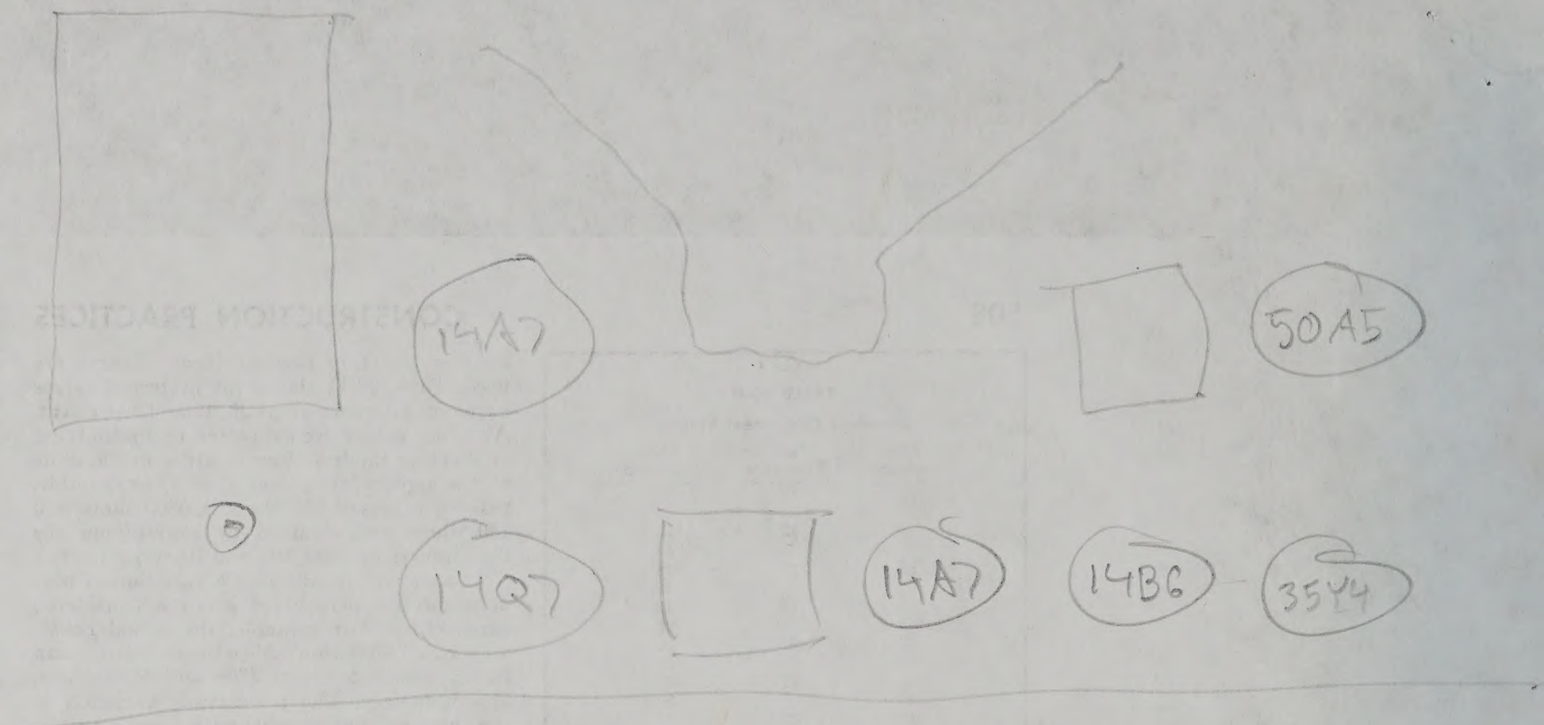


AWS and JAN fixed capacitors



Fixed ceramic capacitors

Fig. 20-5—Color coding of fixed mica, molded paper and tubular ceramic capacitors. The color code for mica and molded paper capacitors is given in Table 20-III. Table 20-IV gives the color code for tubular ceramic capacitors.


14A7
50A5
14Q7
14A7
14B6
35Y4

In the component specifications in this *Handbook*, it is to be understood that when no tolerance is specified the *largest* tolerance available in that value will be satisfactory.

Values that do not fit into the preferred-number system (such as 500, 25,000, etc.) easily can be substituted. It is obvious, for example, that a 5000-ohm resistor falls well within the tolerance range of the 4700-ohm 20-per-cent resistor used in the example above. It would not, however, be usable if the tolerance were specified as 5 per cent.

COLOR CODES

Standardized color codes are used to mark values on small components such as composition resistors and mica capacitors, and to identify leads from transformers, etc. The resistor-capacitor number color code is given in Table 20-III.

Fixed Capacitors

The methods of marking "postage-stamp" mica capacitors, molded paper capacitors, and tubular ceramic capacitors are shown in Fig. 20-5. Capacitors made to American War Standards or Joint Army-Navy specifications are marked with the 6-dot code shown at the top. Practically all surplus capacitors are in this category. The 3-dot EIA code is used for capacitors having a rating of 500 volts and ±20% tolerance only; other ratings and tolerances are covered by the 6-dot EIA code.

Examples: A capacitor with a 6-dot code has the following markings: Top row, left to right, black, yellow, violet; bottom row, right to left, brown, silver, red. Since the first color in the top row is black (significant figure zero) this is the AWS code and the capacitor has mica dielectric. The significant figures are 4 and 7, the decimal multiplier 10 (brown, at right of second row), so the capacitance is 470 μμf. The tolerance is ± 10%. The final color, the characteristic, deals with temperature coefficients and methods of testing (see Table 20-V on page 510).

A capacitor with a 3-dot code has the following colors, left to right: brown, black, red. The significant figures are 1, 0 (10) and the multiplier is 100. The capacitance is therefore 1000 μμf.

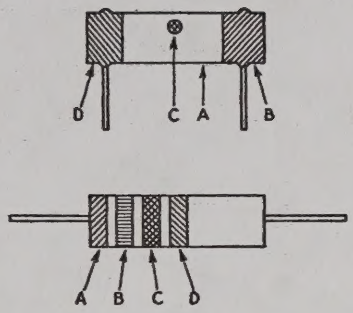


Fig. 20-6—Color coding of fixed composition resistors. The color code is given in Table 20-III. The colored areas have the following significance:

A—First significant figure of resistance in ohms.

B—Second significant figure.

C—Decimal multiplier.

D—Resistance tolerance in per cent. If no color is shown the tolerance is ±20%.

A capacitor with a 6-dot code has the following markings: Top row, left to right, brown, black, black; bottom row, right to left, black, gold, blue. Since the first color in the top row is neither black nor silver, this is the EIA code. The significant figures are 1, 0, 0 (100) and the decimal multiplier is 1 (black). The capacitance is therefore 100 μμf. The gold dot shows that the tolerance is ± 5% and the blue dot indicates 600-volt rating.

Ceramic Capacitors

Conventional markings for ceramic capacitors are shown in the lower drawing of Fig. 20-5. The colors have the meanings indicated in Table 20-IV. In practice, dots may be used instead of the *narrow* bands indicated in Fig. 20-5.

Example: A ceramic capacitor has the following markings: Broad band, violet; narrow bands or dots, green, brown, black, green. The significant figures are 5, 1 (51) and the decimal multiplier is 1, so the capacitance is 51 μμf. The temperature coefficient is — 750 parts per million per degree C., as given by the broad band, and the capacitance tolerance is ±5%.

TABLE 20-III

Resistor-Capacitor Color Code

Color	*Significant Figure*	*Decimal Multiplier*	*Tolerance (%)*	*Voltage Rating**
Black	0	1	–	—
Brown	1	10	1*	100
Red	2	100	2*	200
Orange	3	1,000	3*	300
Yellow	4	10,000	4*	400
Green	5	100,000	5*	500
Blue	6	1,000,000	6*	600
Violet	7	10,000,000	7*	700
Gray	8	100,000,000	8*	800
White	9	1,000,000,000	9*	900
Gold	–	0.1	5	1000
Silver	–	0.01	10	2000
No color	–	—	20	500

* Applies to capacitors only.

TABLE 20-IV

Color Code for Ceramic Capacitors

Color	*Significant Figure*	*Decimal Multiplier*	Capacitance Tolerance		*Temp. Coeff. p.p.m. /deg. C.*
			More than 10 μμf. (in %)	*Less than 10 μμf. (in μμf.)*	
Black	0	1	± 20	2.0	0
Brown	1	10	± 1		—30
Red	2	100	± 2		—80
Orange	3	1000			—150
Yellow	4				—220
Green	5		± 5	0.5	—330
Blue	6				—470
Violet	7				—750
Gray	8	0.01		0.25	30
White	9	0.1	± 10	1.0	500